



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7714

Job Sheet 174079



Part No: 647.7714

Job Qty: 10 ea

Part Name: Strut Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/19/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A1 IPP REV:A 15.01.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/17/18	3/17/18	0.00	0.00	Start Up Machining-1		 BAS: 62 18-08-14 EL AUG 15 2018
110	Mill Conv	10 pcs	3/19/18	3/19/18	0.00	1.80	Mill Conv 1		
120	QC	10 pcs	3/19/18	3/19/18	0.00	0.00	QC2 Machining-1		
125	QC	10 pcs	3/19/18	3/19/18	0.00	0.00	QC8 Machining-1		
130	Packaging	10 pcs	3/19/18	3/19/18	0.00	0.00	Packaging3-1		
140	QC21-SA	10 Ea	3/19/18	3/19/18	0.00	0.00	QC21		

Part Op 110 - 1- CUT AS PER DWG

Descriptions: 130 - ***Stock in large fab*** WA001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NT0.500W.083	4130 Round Tube .500 X .083W	5.4000 ft (.54 ea)	90-Start up Operation	5065707

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M4130NT0.500W.083	5	17	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Tube	6.500inches ± 0.005	6.505 6.495		
2	Strut Tube	0.188inches ± 0.005	0.193 0.183	Radius	
3	Strut Tube	0.500inches ± 0.005	0.505 0.495	Diameter	
4	Strut Tube	0.334inches ± 0.005	0.339 0.329	Diameter	

Plex 3/9/18 3:56 PM Dart.Gagnon.Michelle



Container No: S101751



Part: 647.7714

Job No: 174079

Serial No/Batch: S101751

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K64 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com